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THIRD ANGLE PROJECTION

SSI

O 4004-05

CUSTODIAN: AE-8/AE-8C1

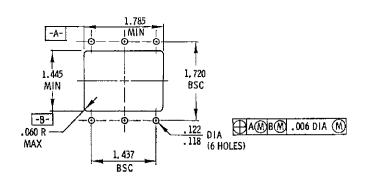
PROCUREMENT SPECIFICATION: MIL-C-81659

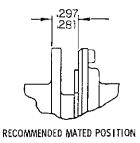


AEROSPACE STANDARD

CONNECTORS, ELECTRICAL, RECTANGULAR, RECEPTACLE, CRIMP CONTACTS, (SINGLE INSERT, TYPE IV, CLASS 1, (-65°C TO +125°C), SERIES 2, SHELL DESIGNATOR A, CLINCH NUT MOUNTING) **AS81659/67** SHEET 1 OF 4

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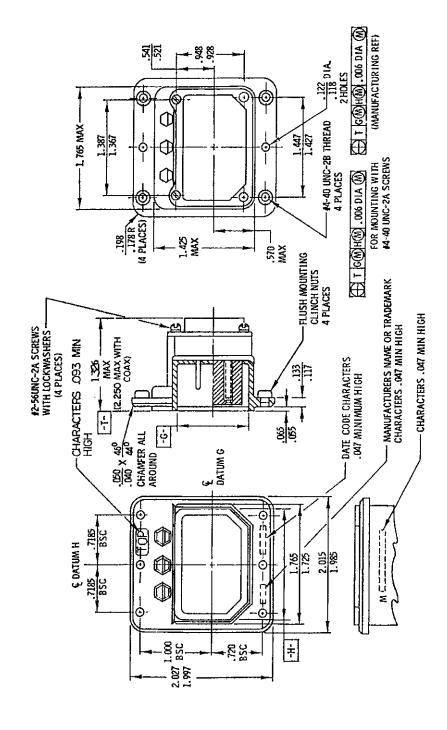


SUGGESTED PANEL CUT-OUT DIMENSIONS

| INCHES | MM | INCHES | MM | INCHES | MM | INCHES | MM | INCHES | MM |
|--------|------|--------|-------|--------|-------|--------|-------|--------|-------|
| .006 | .15 | .118 | 3.00 | .541 | 13.74 | 1.367 | 34.72 | 1.725 | 43.82 |
| .040 | 1.02 | .122 | 3.10 | .570 | 14.48 | 1.387 | 35.23 | 1.765 | 44.83 |
| .047 | 1.19 | .133 | 3.38 | .7185 | 18.25 | 1.425 | 36.20 | 1.785 | 45.34 |
| .050 | 1.27 | .178 | 4.52 | .720 | 18.29 | 1.427 | 36.25 | 1.985 | 50.42 |
| .055 | 1.40 | .198 | 5.03 | .928 | 23.57 | 1.437 | 36.50 | 1.997 | 50.72 |
| .060 | 1.52 | .281 | 7.14 | .948 | 24.08 | 1.445 | 36.70 | 2.015 | 51.18 |
| .065 | 1.65 | .297 | 7.54 | 1.000 | 25.40 | 1.447 | 36.75 | 2.027 | 51.49 |
| .117 | 2.97 | .521 | 13.23 | 1.326 | 33.68 | 1.720 | 43.69 | 2.250 | 57.15 |

NOTES:

- 1. DIMENSIONS ARE IN INCHES.
- 2. METRIC EQUIVALENTS (TO THE NEAREST .01 MM) ARE GIVEN FOR GENERAL INFORMATION ONLY AND ARE BASED UPON 1 INCH = 25.4 MM.
- 3. DIMENSIONS APPLY AFTER PLATING.
- 4. NORMAL (01) POLARIZATION POSITION SHOWN. FOR ALTERNATE POSITIONS SEE MIL-C-81659.
- 5. FOR LOCATION OF DATUMS G AND H REFER TO MIL-C-81659, FIGURE 5.
- 6. THIS CONNECTOR DOES NOT HAVE A WIRE SEALING GROMMET.





AEROSPACE STANDARD

REQUIREMENTS:

INSERT ARRANGEMENTS SHALL BE IN ACCORDANCE WITH MS3157.

CONTACTS SHALL BE IN ACCORDANCE WITH MIL-C-39029/11 OR MIL-C-39029/12 AS APPLICABLE.

INSTALLING AND REMOVAL TOOLS SHALL BE IN ACCORDANCE WITH MS3156 OR MS3447.

